

Date: Wednesday, 10/24/2007 3:54:36 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 34893					
Estimate Number	: 10725					
P.O. Number	: N/A		Part Number	: D2652		
This Issue	10/24/2007	S.O. No. : N/A	Drawing Number	: D2652 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	9/26/2007	Type : MACHINED PARTS	Drawing Revision	: A		
Previous Run	: 34593		Material	: N/A		
Written By	: JLM 07-10-24		Due Date	: 10/12/2007		
Checked & Approved By			Qty:	200	Um:	Each
Comment	: Est Rev:B 02.06.13 Now machined in house. NG					

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
1.0	M303R0500	303 Round Bar 0.500"
		

Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M105839

 07/10/28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		

Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

 200

2-Deburr

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		

Comment: INSPECT PARTS AS THEY COME OFF MACHINE  07/10/28

4.0	QC8	SECOND CHECK
		

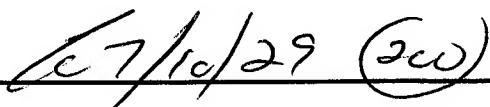
Comment: SECOND CHECK  07/10/29

5.0	PACKAGING 1	PACKAGING RESOURCE #1
		

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 40 St

 07/10/29 (200)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 34893

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

10/24/07

Job Completion

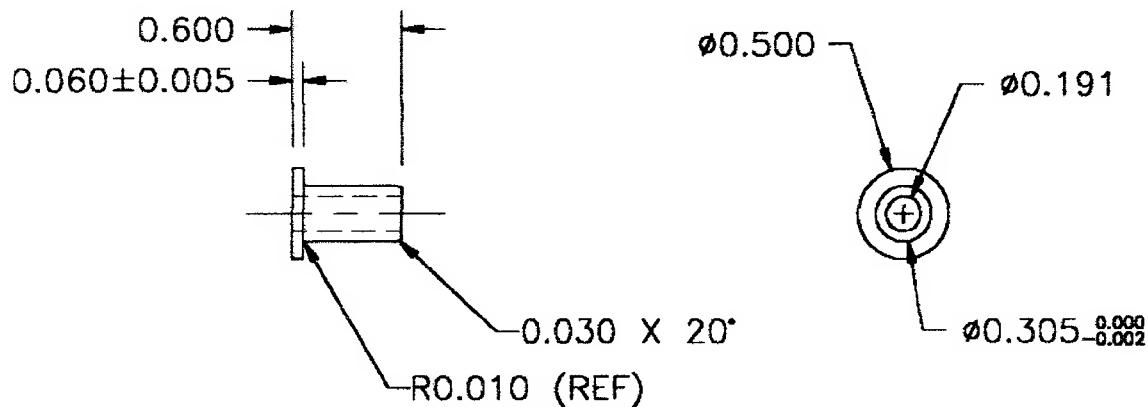


6 10/29



DESIGN <i>MM</i>	DRAWN BY <i>DDY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>B</i>	APPROVED <i>DDY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
R 97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	34893
Description: Bushing	Part Number:	D2652
Inspection Dwg: 2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

Measured by: J

DR

Audited by:

JKL

Prototype Approval:

WIA

Date: _____

Date: 07/10/28

Date:

07/10/28

Date:

RE

Date

Chancery

Change New Issue

Revised by
KJ/RF

Appr